

PRIMECUT

SOLUBLE CUTTING OIL

❖ DESCRIPTION PRODUCT

- PRIMECUT is high-performance a water-soluble metalworking fluid formulated with best additive and fragrance that to prevent rancidity caused by bacteria, which can lead to unpleasant odors.
- Characteristics of PRIMECUT provides superior cooling for a variety of industry metalworking processes also provides excellent protection against rust
- PRIMECUT recommended for light to moderate duty machining operations

❖ SPECIFICATION PRODUCT

TEST DESCRIPTION	METHOD	TYPICAL RESULT
Concentrate		
Appearance		Clear Liquid
Specific Gravity @15°C	ASTM D 4052	0.89
Emulsion		
Appearance		Milky
Ph @ 3%		9.5
IP 287 Corrosion Test %		2.0
Refractometer Factor		1.0